



## Material Safety Data Sheet

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**PRODUCT NAME:** 3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP-810  
**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes  
**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 01/12/2004  
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**This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:**

08-6252-4, 08-6239-1

Revision Changes:  
Copyright was modified.  
Page Heading: Product name was modified.  
Kit: Product name was modified.  
Kit: Division name was modified.  
Kit: ID number(s) was modified.

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Scotch-Weld™ Low Odor Acrylic Adhesive 810 B/A (Part B)  
**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes Division  
 International Operations  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 05/04/12  
**Supersedes Date:** 01/04/12

**Document Group:** 08-6239-1

#### Product Use:

**Specific Use:** Activator for 2-Part Acrylic Adhesive  
**Intended Use:** Structural adhesive

### SECTION 2: INGREDIENTS

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
2-HYDROXYPROPYL METHACRYLATE	923-26-2	10 - 30
PHENOXYETHYL METHACRYLATE	10595-06-9	10 - 30
ACRYLATE OLIGOMER	41637-38-1	10 - 30
2-HYDROXYETHYL METHACRYLATE	868-77-9	10 - 30
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	25053-09-2	5 - 10
ACRYLONITRILE-BUTADIENE POLYMER	9003-18-3	5 - 10
PARAFFIN WAX	8002-74-2	1 - 5
HEMA ACID PHOSPHATE	52628-03-2	1 - 5

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Paste

**Odor, Color, Grade:** slight fragrance, green

**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** Hazardous polymerization may occur. May cause allergic skin

reaction.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Skin Contact:**

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	> 200 °F [ <i>Test Method:</i> Closed Cup]
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>

### 5.2 EXTINGUISHING MEDIA

Ordinary combustibile material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Not applicable.

**Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.**

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

### 6.2. Environmental precautions

Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Dispose of collected material as soon as possible.

### Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors created during cure cycle. For industrial or professional use only. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

### 7.2 STORAGE

Store away from heat. Store out of direct sunlight.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Use in an enclosed process area is recommended. Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

The following eye protection(s) are recommended: Indirect Vented Goggles

#### 8.2.2 Skin Protection

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA)

**8.2.3 Respiratory Protection**

Avoid breathing of vapors created during cure cycle.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

Select and use respiratory protection to prevent an inhalation exposure based on the results of an exposure assessment. Consult with your respirator manufacturer for selection of appropriate types of respirators.

**8.2.4 Prevention of Swallowing**

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

**8.3 EXPOSURE GUIDELINES**

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
PARAFFIN WAX	ACGIH	TWA, as fume	2 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	slight fragrance, green
<b>General Physical Form:</b>	Liquid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	> 200 °F [ <i>Test Method:</i> Closed Cup]
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Boiling Point</b>	> 93 °C
<b>Density</b>	1.07 g/ml
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<=0.1 mmHg
<b>Specific Gravity</b>	1.07 [ <i>Ref Std:</i> WATER=1]
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Slight (less than 10%)
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Hazardous Air Pollutants</b>	< 30 % weight [ <i>Test Method:</i> Calculated]
<b>Volatile Organic Compounds</b>	319 g/l [ <i>Test Method:</i> tested per EPA method 24]
<b>Kow - Oct/Water partition coef</b>	<i>No Data Available</i>
<b>Percent volatile</b>	< 55 % weight [ <i>Test Method:</i> Estimated]

VOC Less H2O & Exempt Solvents  
VOC Less H2O & Exempt Solvents

319 g/l [*Test Method:* tested per EPA method 24]  
23 g/l [*Test Method:* tested per EPA method 24] [*Details:* when used as intended with Part A]

Viscosity

20000 centipoise

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

### Materials and Conditions to Avoid:

#### 10.1 Conditions to avoid

Heat  
Sparks and/or flames  
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature reaction (exotherm) with production of intense heat and smoke.

#### 10.2 Materials to avoid

Amines  
Reducing agents  
Reactive metals

**Hazardous Polymerization:** Hazardous polymerization may occur.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
PHENOXYETHYL METHACRYLATE (GLYCOL ETHERS)	10595-06-9	10 - 30

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

#### NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 4: First aid for eye contact - decontamination - was modified.  
Section 4: First aid for eye contact - medical assistance - was modified.  
Section 3: Immediate skin hazard(s) was modified.  
Section 3: Potential effects from eye contact was modified.  
Section 3: Potential effects from skin contact information was modified.  
Section 13: Waste disposal method information was modified.  
Section 8: Eye/face protection information was modified.  
Section 8: Respiratory protection - recommended respirators information was modified.  
Section 9: Property description for optional properties was modified.  
Section 2: Ingredient table was modified.  
Section 6: Environmental procedures information was modified.  
Section 3: Immediate eye hazard(s) was deleted.

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Scotch-Weld™ Low Odor Acrylic Adhesive 810 B/A (Part A)  
**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes Division  
 International Operations  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 05/04/12  
**Supersedes Date:** 03/18/11

**Document Group:** 08-6252-4

#### Product Use:

**Specific Use:** Base of 2-Part Acrylic Adhesive  
**Intended Use:** Structural adhesive

### SECTION 2: INGREDIENTS

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
PHENOXYETHYL METHACRYLATE	10595-06-9	10 - 30
2-HYDROXYPROPYL METHACRYLATE	923-26-2	10 - 30
ACRYLATE OLIGOMER	41637-38-1	10 - 30
2-HYDROXYETHYL METHACRYLATE	868-77-9	10 - 30
ACRYLONITRILE-BUTADIENE POLYMER	9003-18-3	5 - 10
METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER	25053-09-2	5 - 10
CUMENE HYDROPEROXIDE	80-15-9	3 - 7
PARAFFIN WAX	8002-74-2	1 - 5
P-BENZOQUINONE	106-51-4	0 - 0.1

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Paste  
**Odor, Color, Grade:** white, low odor  
**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** Hazardous polymerization may occur. May cause chemical eye burns. May cause severe skin irritation. May cause allergic skin reaction. May cause target organ effects.

## 3.2 POTENTIAL HEALTH EFFECTS

### Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

### Skin Contact:

Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

### Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

### Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

## 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	216 °F [ <i>Test Method:</i> Closed Cup]
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>

## 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

## 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

### 6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

### Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors. Avoid breathing of vapors created during cure cycle. For industrial or professional use only. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

## 7.2 STORAGE

Store away from heat. Store out of direct sunlight. Store away from areas where product may come into contact with food or pharmaceuticals.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Do not use in a confined area or areas with little or no air movement.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

The following eye protection(s) are recommended: Indirect Vented Goggles

.

#### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA)

.

#### 8.2.3 Respiratory Protection

Avoid breathing of vapors. Avoid breathing of vapors created during cure cycle.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

. Select and use respiratory protection to prevent an inhalation exposure based on the results of an exposure assessment. Consult with your respirator manufacturer for selection of appropriate types of respirators.

#### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Not applicable.

### 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
CUMENE HYDROPEROXIDE	AIHA	TWA	6 mg/m <sup>3</sup>	Skin Notation*
P-BENZOQUINONE	ACGIH	TWA	0.1 ppm	
P-BENZOQUINONE	OSHA	TWA	0.4 mg/m <sup>3</sup>	
PARAFFIN WAX	ACGIH	TWA, as fume	2 mg/m <sup>3</sup>	

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

#### SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	white, low odor
<b>General Physical Form:</b>	Liquid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	216 °F [ <i>Test Method:</i> Closed Cup]
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Boiling Point</b>	>=217 °F
<b>Density</b>	1.07 g/ml
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<=0.1 mmHg
<b>Specific Gravity</b>	1.07 [ <i>Ref Std:</i> WATER=1]
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Slight (less than 10%)
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Hazardous Air Pollutants</b>	< 30 % weight [ <i>Test Method:</i> Calculated]
<b>Volatile Organic Compounds</b>	349 g/l [ <i>Test Method:</i> tested per EPA method 24]
<b>Volatile Organic Compounds</b>	349 g/l [ <i>Test Method:</i> tested per EPA method 24] [ <i>Details:</i> EU VOC content]
<b>Percent volatile</b>	<= 55 % weight
<b>VOC Less H2O &amp; Exempt Solvents</b>	349 g/l [ <i>Test Method:</i> tested per EPA method 24]
<b>VOC Less H2O &amp; Exempt Solvents</b>	23 g/l [ <i>Test Method:</i> tested per EPA method 24] [ <i>Details:</i> when used as intended with Part B]
<b>Viscosity</b>	20000 centipoise

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

### Materials and Conditions to Avoid:

#### 10.1 Conditions to avoid

Heat  
Sparks and/or flames  
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature reaction (exotherm) with production of intense heat and smoke.

#### 10.2 Materials to avoid

Amines  
Reducing agents  
Reactive metals

**Hazardous Polymerization:** Hazardous polymerization may occur.

### Hazardous Decomposition or By-Products

Substance

Condition

Carbon monoxide  
Carbon dioxide  
Oxides of Nitrogen  
Toxic Vapor, Gas, Particulate

During Combustion  
During Combustion  
During Combustion  
During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Dispose of completely cured (or polymerized) wastes in a sanitary landfill. Incinerate in a permitted hazardous waste incinerator in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

### ID Number(s):

LA-DAH-3298-A, 62-3398-8530-3, 62-3398-8730-9

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
CUMENE HYDROPEROXIDE	80-15-9	3 - 7

PHENOXYETHYL METHACRYLATE  
(GLYCOL ETHERS)

10595-06-9

10 - 30

## STATE REGULATIONS

Contact 3M for more information.

## CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

## INTERNATIONAL REGULATIONS

Contact 3M for more information.

**This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

**Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### Revision Changes:

Section 1: Product use information was modified.  
Section 16: Disclaimer (second paragraph) was modified.  
Section 3: Immediate skin hazard(s) was modified.  
Section 3: Immediate eye hazard(s) was modified.  
Section 3: Potential effects from eye contact was modified.  
Section 3: Potential effects from skin contact information was modified.  
Section 3: Potential effects from inhalation information was modified.  
Section 5: Unusual fire and explosion hazard information was modified.  
Section 7: Handling information was modified.  
Section 7: Storage information was modified.  
Section 8: Engineering controls information was modified.  
Section 8: Respiratory protection information was modified.  
Section 10: Hazardous decomposition or by-products table was modified.  
Section 13: Waste disposal method information was modified.  
Section 8: Eye/face protection information was modified.  
Section 8: Respiratory protection - recommended respirators information was modified.  
Section 3: Other health effects information was modified.  
Section 9: Density information was modified.  
Section 9: Vapor density value was modified.  
Section 9: Vapor pressure value was modified.  
Section 9: Boiling point information was modified.  
Section 5: Flammable limits (UE) information was modified.  
Section 5: Flammable limits (LEL) information was modified.  
Section 5: Autoignition temperature information was modified.  
Section 5: Flash point information was modified.

Section 9: Property description for optional properties was modified.  
Section 9: Specific gravity information was modified.  
Section 9: pH information was modified.  
Section 9: Melting point information was modified.  
Section 9: Solubility in water text was modified.  
Section 1: Secondary Division name was modified.  
Section 8: Respiratory protection - recommended respirators guide was modified.  
Section 9: Flash point information was modified.  
Section 9: Flammable limits (LEL) information was modified.  
Section 9: Flammable limits (UEL) information was modified.  
Section 9: Autoignition temperature information was modified.  
Section 2: Ingredient table was modified.  
Section 15: EPCRA 313 information was modified.  
Section 8: Exposure guidelines ingredient information was modified.  
Section 6: Environmental procedures information was modified.  
Section 16: Web address was added.  
Section 1: Address was added.  
Copyright was added.  
Company logo was added.  
Telephone header was added.  
Company Telephone was added.  
Section 1: Emergency phone information was added.  
Section 1: Emergency phone information was deleted.  
Company Logo was deleted.  
Copyright was deleted.  
Section 16: Web address heading was deleted.  
Section 1: Address line 1 was deleted.  
Section 1: Address line 2 was deleted.

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